



Version 11.02



WET ON WET - 3000 SERIES



MIXING



HARDENER



THINNER



SECONDS



PRESSURE



APPLICATION



FLASH-OFF
IN MINUTES



SURFACE
PREPARATION



BAKE MIN@
60 PANEL TEMP



REFINISH WITH

PRODUCT



1-951 Silicone Remover

RFU

N/A

N/A

N/A

N/A

Wipe on wipe off

N/A

Clean substrate with 1-951

N/A

N/A

N/A



P320-P400

N/A

N/A

N/A

N/A

N/A

N/A

N/A

Sand substrate with P320-P400

N/A

N/A

1-185
8-145



1-951 Silicone Remover

RFU

N/A

N/A

N/A

N/A

Wipe on wipe off

N/A

Clean substrate with 1-951

N/A

N/A

8-149
8-145
3000



**Option 1
8-149 HS Tintable
(Non Sanding)**

1 Part colour 3000
1 part 8-149

3:1 + 0-25%
use 8-50

1-151
1-161
1-171

17-18

2 Bar

1 Coat

15-20

Sand P320

Any large bare metal areas use 1-15 or 1-17 first

N/A

3000



**Option 2
8-145 HS Primer
(Non Sanding)**

6:1 + 35%

8-50

1-151
1-161
1-171

16-17

2 Bar

1 Coat

15-20

Sand P320

Any large bare metal areas use 1-15 or 1-17 first

N/A

3000



HS 3000 Series

2:1 + 15%

8-30
8-40
8-50

8-181
Special thinner

17-19

2-2.3 Bar

1.5

No Flash
Between Coats

N/A

N/A

20-40

N/A

2

Flash 10 mins
between coats



HS Taping Additive 30-69

2:1 + 15%

8-30
8-40
8-50

30-69
Taping additive

17-19

2-2.3 Bar

1.5

No Flash
Between Coats

N/A

Air dry. Can be taped at 20°C after
8-30 2 Hours
8-40 5 hours
8-50 12 hours

10 Only

N/A

2

Flash 5 mins