



# PRODUCT USE GUIDE



**PRODUCT**  
Version 11.02



MIXING



HARDENER



THINNER



SECONDS



PRESSURE



COATS



FLASH OFF  
IN MINUTES



BAKE MIN @  
60 DEGREES



REFINISH  
WITH

PRODUCT	MIXING	HARDENER	THINNER	SECONDS	PRESSURE	COATS	FLASH OFF IN MINUTES	BAKE MIN @ 60 DEGREES	REFINISH WITH
1-15 Washprimer	1:1	1-10	N/A	18-20	2 Bar	1-2	3-10	N/A	All primers except epoxy
1-17 Washprimer	1:1	1-12	N/A	18-20	2 Bar	1-2	5-10	N/A	All primers except epoxy
1-185 1K Primer	4:1	N/A	1-141 1-151 1-161 1-171	17-18	2 Bar	1-3	5-7	15-20	900/3000
Sanding Option 1-75 10/20 Epoxy	2:1 + 20%	1-7040 1-70	1-151 1-161 1-171	17-19	2 Bar	2-4	40	60	900/3000
Non Sanding Option 1-75 10/20 Epoxy	2:1 + 30%	1-7040 1-70	1-151 1-161 1-171	17-19	2 Bar	1	45	N/A	900/3000
1-60 Plastic Primer	RFU	N/A	N/A	15-17	2 Bar	1	5	N/A	900/3000
Sanding Option 1 High Build 8-145/10/40	4:1 up to 15% 6:1 up to 25%	8-150 8-50	1-141 1-151 1-161 1-171	20-22	2 Bar	1-3	5-10	20-30	900/3000
Sanding Option 2 Tintable 8-149	4 parts 8-149 1 part 3000	5 Parts mix 1 part 8-40/8-50 + 10%	1-141 1-151 1-161 1-171	20-22	2 Bar	1-3	5-10	20-30	900/3000
Non Sanding Option 2 High Build 8-145/10/40	4:1 + 30% 6:1 + 35%	8-150 8-50	1-141 1-151 1-161 1-171	16-17	2 Bar	1	15-20	N/A	900/3000
Non Sanding Option 2 Tintable 8-149	1 Part mixed 3000 1 Part 8-149	3:1 + 0-25% Use 8-50/8-40	1-141 1-151 1-161 1-171	16-17	2 Bar	1	15-20	N/A	3000 Do not use under 900 series
900 Series Waterbase	Refer to formula	N/A	9-151 Std 9-161 Slow	N/A	2 Bar 2 Bar 1 Bar	1 Dust Coat 2 Wet on wet coats 1 Drop coat (only effect colours)	Blow dry with spray gun Blowdry 6-10 mins 5 Mins	N/A	8-104 8-414 8-214
900 Series Engine Bay	Mixed Colour 200 Grams 200 Grams	Hardener 8-150 19.5 grams 8-450 12.5 grams	Co-binder 40 grams 40 grams	N/A	1.5-2 Bar	Medium coats	Blow dry as normal	N/A	N/A
3000 Series BeroThane	2:1 + 15%	8-30 8-40 8-50	8-181 Special Thinner	17-19	2-2.3 Bar	1.5 2	No Flash Between Coats Flash 5-10 mins between coats	20/40	N/A
8-414 HS 420 Clearcoat	3:1 up to 5%	8-430 8-440 8-450 8-460	1-141 1-151 1-161 1-171	19	2-2.5 Bar	1.5 2	No Flash Between Coats Flash 5-10 mins between coats	20-35	N/A
8-140 HS Clear Coat	2:1 + up to 10%	8-130 8-140 8-150 8-160	1-141 1-151 1-161 1-171	16-18	2-2.5 Bar	1.5 2	No Flash Between Coats Flash 5-10 mins between coats	20-40	N/A
8-214 HS Scratch Resistant Clear Coat	2:1 + 0-5%	8-130 8-140 8-150 8-160	1-141 1-151 1-161 1-171	16-18	2-2.5 Bar	1.5 2	No Flash Between Coats Flash 5-10 mins between coats	20-40	N/A
1-105 Matt Clear	2:1	47-35 47-55 47-65	N/A	16-18	2-2.5 Bar	2	20	30	N/A