



WET ON WET - 500 SERIES



PRODUCT

MIXING

APPLICATION

FLASH-OFF

BAKE

SURFACE PREPARATION



1-951 Silicone Remover

RFU

Wipe on Wipe off

N/A

N/A

Clean substrate with 1-951 Silicone Remover



P320-P400

Sand substrate with P320-P400



1-951 Silicone Remover

RFU

Wipe on Wipe off

N/A

N/A

Clean substrate prior to applying 8-149 Tinting Surfacer



8-149 HS Tinting Surfacer

1:1 with Series 500
3:1 with MS Hardener
5-20% Uni-Thinner

1 coat

5-10 minutes

N/A

Apply one coat 8-149 then topcoat with 500 Series BeroBase.



500 Series BeroBase

1:1 with Uni-Thinner

2-3 coats
Achieve colour

10-15 minutes

N/A

After correct flash of topcoat with De Beer Clear coat.



Option #1
MS Clear1-204

2:1
MS Hard
0-10% Uni-Thinner

2 coats

8-10 minutes

30 minutes
60 degrees

Apply 2 coats MS Clear coat



Option #2
HS 8-104

2:1
HS Hardener

1.5-2 coats

5-10 minutes

20-40 minutes

Single coat application: Apply one tack coat followed immediately by a Full closed coat.
Two coat applications add thinner if required 5% max



Option #3
1-102 4:1 Clear

4:1
11-150 Hardener

2-3 coats

5-10 minutes

20 minutes

Ensure only use designated hardener 11-150