



# PRODUCT USE GUIDE



PRODUCT      MIXING      HARDENER      THINNER      SECONDS      COATS      MINUTES      BAKE MIN @ 60 DEGREES      REFINISH WITH

1-15 Washprimer	1:1	1-10 Activator		N/A	18-20	1-2	3-10	N/A	All 2K surfacers except epoxy
1-17 Washprimer	1:1	1-12 Activator		N/A	18-20	1-2	5-10	N/A	All 2K surfacers except epoxy
1-185 1K Primer	4:1 Uni-Thinner		1-141 1-151 1-161	Uni-Thinner	17-18	1-3	5-7	15-20	2000 series 500 series 700 series 3000 series
1-75 Epoxy	2:1 15-30% Uni-Thinner	1-70 1-7040	1-141 1-151 1-161	Uni-Thinner	17-19 sec 15-17 wet on wet	1-4 1	10-20 20	60 N/A	All De Beer finishes
1-746 Non Sand Filler	4:1:20%	47-60 47-50	1-151 1-161	Uni-Thinner	15-17	1	20 min or until silky mat Max: 4 hr		All De Beer finishes except 3000, HS 420
1-60 Plastic Primer	RFU	N/A		N/A	N/A	1	5	N/A	All De Beer finishes
8-145 HS Surfacers	3:1 0-10% Uni-Thinner 4:1 0-15% Uni-Thinner	2K or MS Hardener HS Hardener	1-141 1-151 1-161	Uni-Thinner	20-22	1-3	5-10	20-30	All De Beer finishes
8-149 Tinting Surfacers Non Sanding	1:1 with 2000 Series then 3:1 with	2K or MS Hardener	1-141 1-151 1-161	Uni-Thinner	16-17	1	5-10	N/A	All De Beer finishes
2000 Series BeroMix	2:1 3:1	2K or MS Hardener HS Hardener	1-141 1-151 1-161	Uni-Thinner	18	2-3	5-15	30	N/A
500 Series BeroBase	1:1		1-141 1-151 1-161	Uni-Thinner	15-17	2-3 Achieve colour	10-15	N/A	All De Beer 2 pac clearcoats
1-204 MS Clear Coat	2:1	MS Hardener	1-141 1-151 1-161	Uni-Thinner		2	8-10	30	N/A
8-104 HS Clear Coat	2:1	HS Hardener	1-141 1-151 1-161	Uni-Thinner	17-19	1.5-2	5-10	20-40	N/A
1-105 Matt Clear	2:1	MS Hardener	1-141 1-151 1-161	Uni-Thinner	16-19	2	10-15	30	N/A
1-102 4:1 Clear coat	4:1	11-150 Hardener	1-141 1-151 1-161	Uni-Thinner	17-18	2-3	5-10	20	N/A