



# FAST REPAIR GUIDE



## 2000 SERIES

### PRODUCT

### SURFACE PREPARATION

## 500 SERIES

### PRODUCT

### SURFACE PREPARATION



1-951 Silicone Remover

Clean surface with 1-951 Silicone Remover



Dry sand paper

Feather paint edges with P220-P320



1-951 Silicone Remover

Clean surface with 1-951 Silicone Remover



8-145 HS Surfacer

Apply 2-3 coats HS surfacer to repaired area (Bare steel must be etch primed with 1-15 or 1-17CH wash primer)  
NOTE: Do not use fast hardeners when using infra-red



N/A

IR settings  
5 minute flash off (Ideal half bake temp 40 deg c)  
10 minute full bake (Ideal full Bake. temp 84 deg c)



Dry sand paper

Sand Primed area with P220>P320 >P400



1-951 Silicone Remover

Clean substrate with 1-951 Silicone Remover



2000 Series BeroMix

Apply 2-3 coats 2000 2K BeroMix



N/A

IR Settings 5 minute flash off  
10 minute bake  
NOTE: Do not use fast hardeners when using infra-red



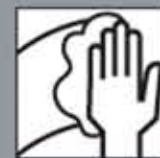
1-951 Silicone Remover

Clean substrate with 1-951 Silicone Remover



Dry sand paper

Feather paint edges with P220-P320



1-951 Silicone Remover

Clean substrate with 1-951 Silicone Remover



8-145 HS Surfacer

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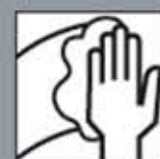
N/A

IR Settings  
5 minute flash off (Ideal half bake temp 40 deg)  
10 minute flash off (Ideal full bake Temp 84 deg )



Dry sand paper

Sand Primed area with P220>320>500  
Dry sand paper  
Grey Scotch brite entire panel



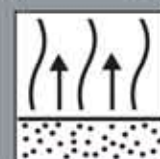
1-951 Silicone Remover

Clean surfaces with 1-951 Silicone Remover



500 Series BeroBase

Apply 500 Series BeroBase (achieve colour)  
NOTE: Use ground colour if recommended in ICRIS



500 Series BeroBase

Allow BeroBase 5-10 minutes flash of prior to application of topcoat clear. (ensure basecoat is thumb print free)



De Beer 1-204MS or De Beer 8-104HS Clear coats

Apply 2 full coats. 8 to 10 mins. flash off between coats  
Single coat application: apply one tack coat followed immediately by a full closed coat



N/A

IR Cure  
5 minute flash off (Half power 40 deg c)  
10minute full bake (Full power 84 deg c)