



MATERIAL USAGE AND CHEMICAL WASTE REDUCTION CHART



2K Direct Gloss System - 2000 2:1						
	2000 series		2K Hardener		Ready For Use 1-151 Reducer	
Roof Small	200 ml	+	100 ml	=	300 ml	5 - 10%
Roof Medium	268 ml	+	134 ml	=	402 ml	5 - 10%
Roof Large	334 ml	+	167 ml	=	501 ml	5 - 10%
Bonnet Small	184 ml	+	92 ml	=	276 ml	5 - 10%
Bonnet Medium	268 ml	+	134 ml	=	402 ml	5 - 10%
Bonnet Large	320 ml	+	160 ml	=	480 ml	5 - 10%
Guard Small	100 ml	+	50 ml	=	150 ml	5 - 10%
Guard Medium - Large	140 ml	+	70 ml	=	210 ml	5 - 10%
Door Small	100 ml	+	50 ml	=	150 ml	5 - 10%
Door Medium - Large	148 ml	+	74 ml	=	222 ml	5 - 10%
Quarter Small	100 ml	+	50 ml	=	150 ml	5 - 10%
Quarter Medium - Large	140 ml	+	70 ml	=	210 ml	5 - 10%
Bumper Small	160 ml	+	80 ml	=	240 ml	5 - 10%
Bumper Medium - Large	200 ml	+	100 ml	=	300 ml	5 - 10%
Pillar	100 ml	+	50 ml	=	150 ml	5 - 10%
Boot lid Medium - Large	240 ml	+	120 ml	=	360 ml	5 - 10%

MS Clearcoat - 1-204 2:1						
	1-104		MS Hardener		Ready For Use 1-151 Reducer	
Roof Small	170 gr	+	85 gr	=	255 gr	0 - 5%
Roof Medium	218 gr	+	109 gr	=	327 gr	0 - 5%
Roof Large	284 gr	+	142 gr	=	426 gr	0 - 5%
Bonnet Small	150 gr	+	75 gr	=	225 gr	0 - 5%
Bonnet Medium	218 gr	+	109 gr	=	327 gr	0 - 5%
Bonnet Large	268 gr	+	134 gr	=	402 gr	0 - 5%
Guard Small	74 gr	+	37 gr	=	111 gr	0 - 5%
Guard Medium - Large	114 gr	+	57 gr	=	171 gr	0 - 5%
Door Small	90 gr	+	45 gr	=	135 gr	0 - 5%
Door Medium - Large	124 gr	+	62 gr	=	186 gr	0 - 5%
Quarter Small	80 gr	+	40 gr	=	120 gr	0 - 5%
Quarter Medium - Large	120 gr	+	60 gr	=	180 gr	0 - 5%
Bumper Small	134 gr	+	67 gr	=	201 gr	0 - 5%
Bumper Medium - Large	184 gr	+	92 gr	=	276 gr	0 - 5%
Pillar	66 gr	+	33 gr	=	99 gr	0 - 5%
Boot lid Medium - Large	200 gr	+	100 gr	=	300 gr	0 - 5%

Basecoat System - 500 1:1						
	500 series		1-151 Reducer		Ready For Use	
Roof Small	200 ml	+	200 ml	=	400 ml	
Roof Medium	250 ml	+	250 ml	=	500 ml	
Roof Large	325 ml	+	325 ml	=	650 ml	
Bonnet Small	200 ml	+	200 ml	=	400 ml	
Bonnet Medium	270 ml	+	270 ml	=	540 ml	
Bonnet Large	320 ml	+	320 ml	=	640 ml	
Guard Small	100 ml	+	100 ml	=	200 ml	
Guard Medium - Large	150 ml	+	150 ml	=	300 ml	
Door Small	150 ml	+	150 ml	=	300 ml	
Door Medium - Large	190 ml	+	190 ml	=	380 ml	
Quarter Small	150 ml	+	150 ml	=	300 ml	
Quarter Medium - Large	200 ml	+	200 ml	=	400 ml	
Bumper Small	150 ml	+	150 ml	=	300 ml	
Bumper Medium - Large	200 ml	+	200 ml	=	400 ml	
Pillar	100 ml	+	100 ml	=	200 ml	
Boot lid Medium - Large	275 ml	+	275 ml	=	550 ml	

High Solid Primer - 8-145 3:1						
	8-145		2K Hardener		Ready For Use 1-151 Reducer	
Roof Small	230 gr	+	48 gr	=	278 gr	0 - 10%
Roof Medium	317 gr	+	66 gr	=	383 gr	0 - 10%
Roof Large	403 gr	+	84 gr	=	487 gr	0 - 10%
Bonnet Small	187 gr	+	39 gr	=	226 gr	0 - 10%
Bonnet Medium	244 gr	+	51 gr	=	295 gr	0 - 10%
Bonnet Large	316 gr	+	66 gr	=	382 gr	0 - 10%
Guard Small	100 gr	+	21 gr	=	121 gr	0 - 10%
Guard Medium - Large	129 gr	+	27 gr	=	156 gr	0 - 10%
Door Small	158 gr	+	33 gr	=	191 gr	0 - 10%
Door Medium - Large	115 gr	+	24 gr	=	139 gr	0 - 10%
Quarter Small	100 gr	+	21 gr	=	121 gr	0 - 10%
Quarter Medium - Large	137 gr	+	29 gr	=	166 gr	0 - 10%
Bumper Small	115 gr	+	24 gr	=	139 gr	0 - 10%
Bumper Medium - Large	158 gr	+	33 gr	=	191 gr	0 - 10%
Pillar	72 gr	+	15 gr	=	87 gr	0 - 10%
Boot lid Medium - Large	230 gr	+	48 gr	=	278 gr	0 - 10%

- Notes:**
- All calculations for colour are in volume as weight is not possible due to the density difference of every individual mixing colour
 - Transparent colours may require larger volumes
 - Quantity of material will vary depending on spray equipment used and painters skill level
 - Mixing smaller quantities can have a negative influence on the colour result
 - This chart assists you to mix minimum quantities to repair parts, thus saving materials and reducing chemical waste

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